

DESIG	₩	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECH	(ED _M)	APPROVED/	DRAWING NO. RI	EV. A
	M	-HC	M4140H - R SHEET 1	OF 1
DATE			TITLE	SCALE
		05.02.21	4140 ROUND BAR	1:1
Α		05.02.21	NEW ISSUE	

PURCHASE MATERIAL: AISI 4140 H ROUND BAR

PER AISI 4140 OR ASTM A304-02/-A-434-BC/

-A193-03-GRADE-B7 /-A29-03 /-A322-91 OR

UNS # - 641400

MINIMUM ALTIMATE TENSILE STRENGTH = 100 Ksi MINIMUM YIELD TENSILE STRENGTH = 66 Ksi

WHERE D.DDD : DIAMETER IN INCHES M4140H-R D.DDD PART NUMBER:

EG. 78" ROUND BAR = M41404-R0.875

